

**D5122-1 CENTER SUPPORT**

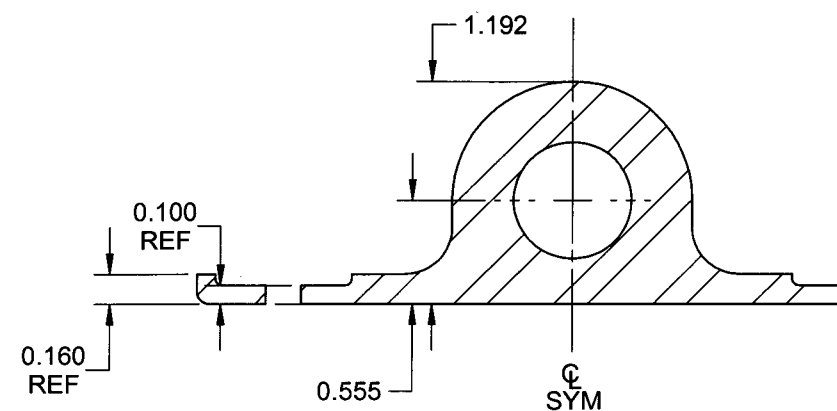
**RELEASED**  
2014-08-25  
*MP*

**NOTES:**

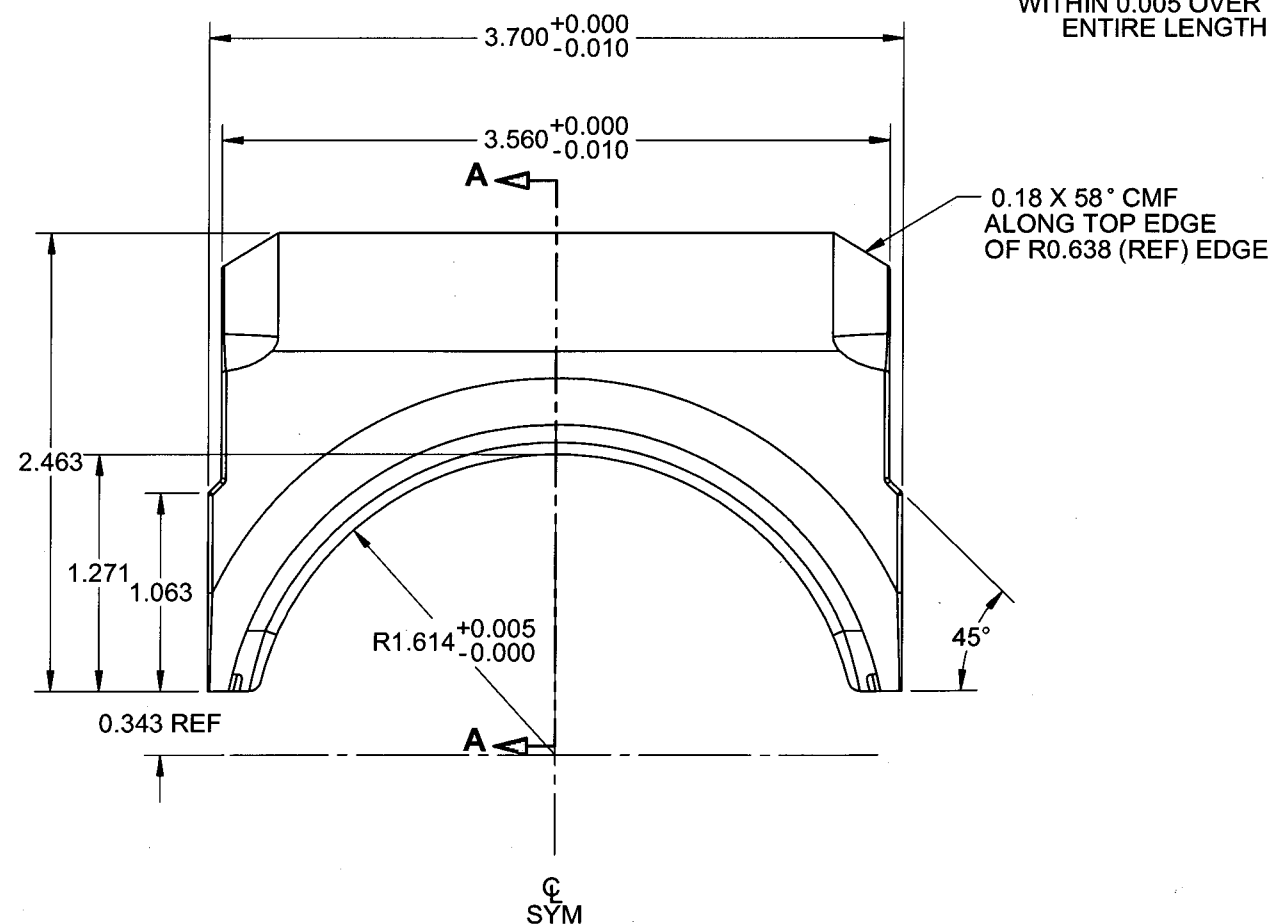
- 1) MATERIAL: MAKE FROM D5122-1TRN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5122-1" IN AREA SHOWN  
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,  
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 2.13 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5122-1-REVA.SLDPRT"

APPROVED

A		NEW ISSUE		AP	14.06.02
REV.		DESCRIPTION		BY	DATE
DESIGN		AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN		AP			
CHECKED		CP	DRAWING NO.		REV. A
MFG. APPR.		JLM	D5122		SHEET 1 OF 3
APPROVED		MP	TITLE		SCALE
DE APPR.		DS	CENTER SUPPORT		NTS
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**SECTION A-A**



**D5122-1 CENTER SUPPORT**

HOLES PERPENDICULAR  
WITHIN 0.005 OVER  
ENTIRE LENGTH

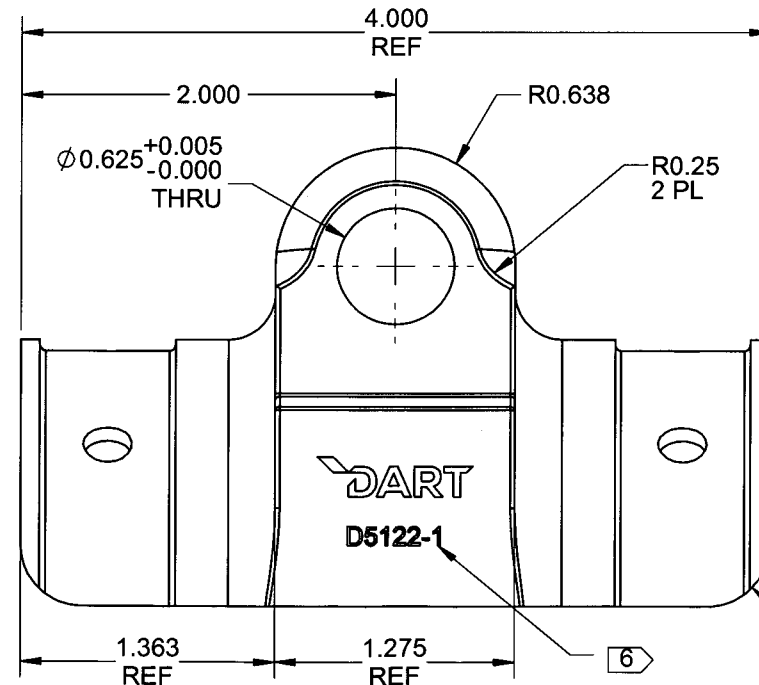
R0.063  
AROUND INSIDE EDGE

HOLES PERPENDICULAR  
WITHIN 0.005 OVER  
ENTIRE LENGTH

0.18 X 58° CMF  
ALONG TOP EDGE  
OF R0.638 (REF) EDGE

0.464 REF

3.072 REF



OPTIONAL Ø0.261 REF  
TOOLING HOLE,  
LOCATED AT 45° TO VERTICAL  
4 PL

OPTIONAL Ø0.189 REF  
TOOLING HOLE,  
2 PL

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DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5122	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
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